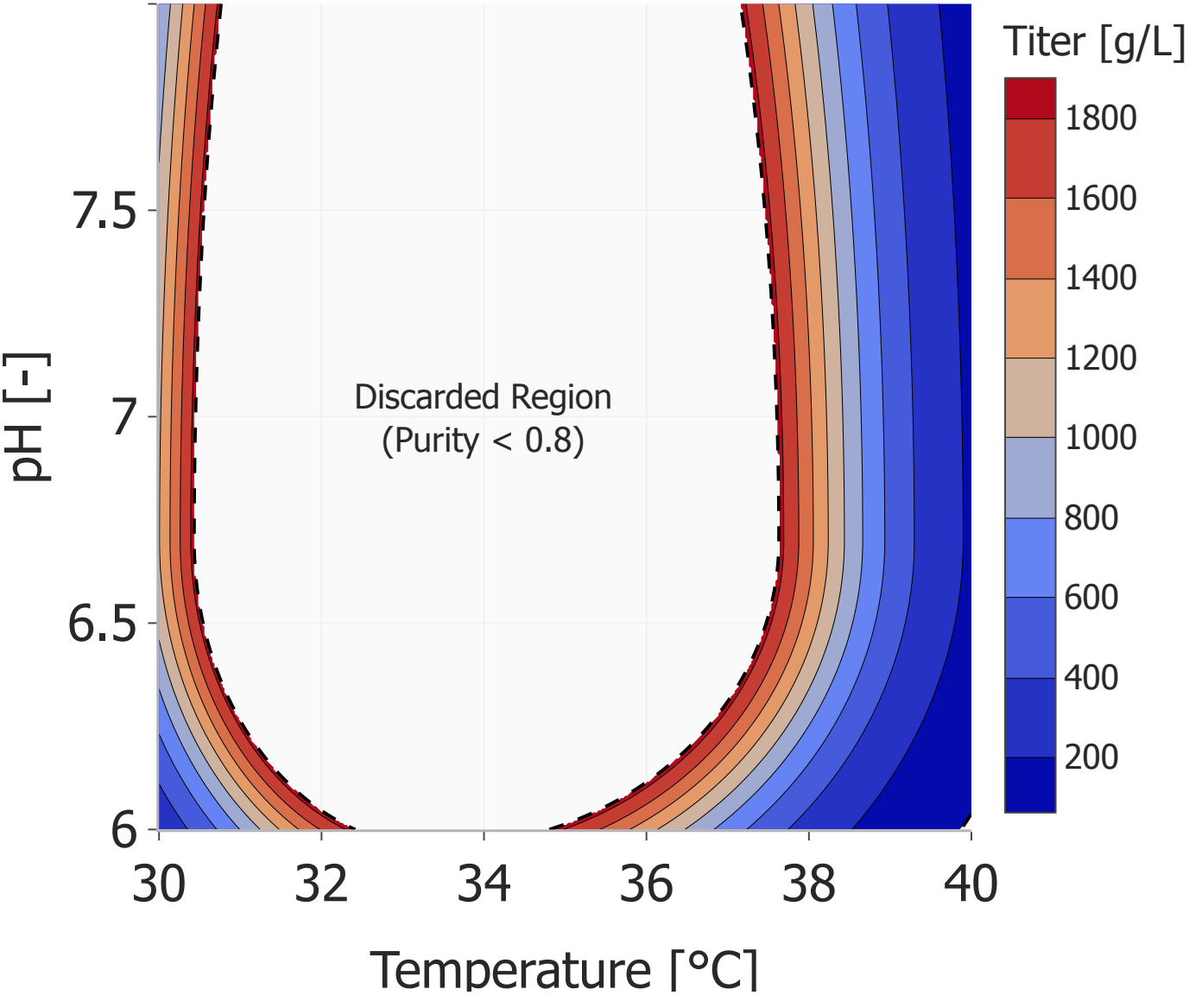

Titer [g/L]
1800
1600
1400
1200
1000
800
600
400
200
Discarded Region
(Purity < 0.8)
pH [-]
7.5
7
6.5
6
30
32
34
36
38
40
Temperature [°C]