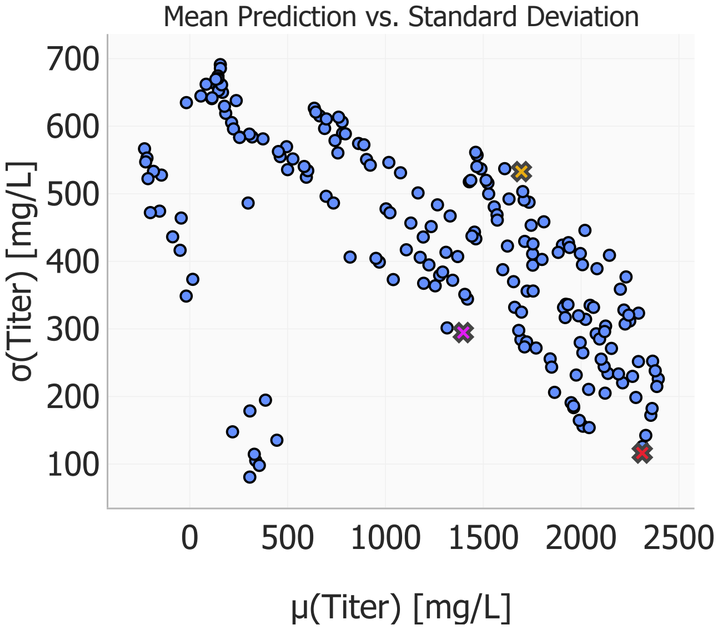
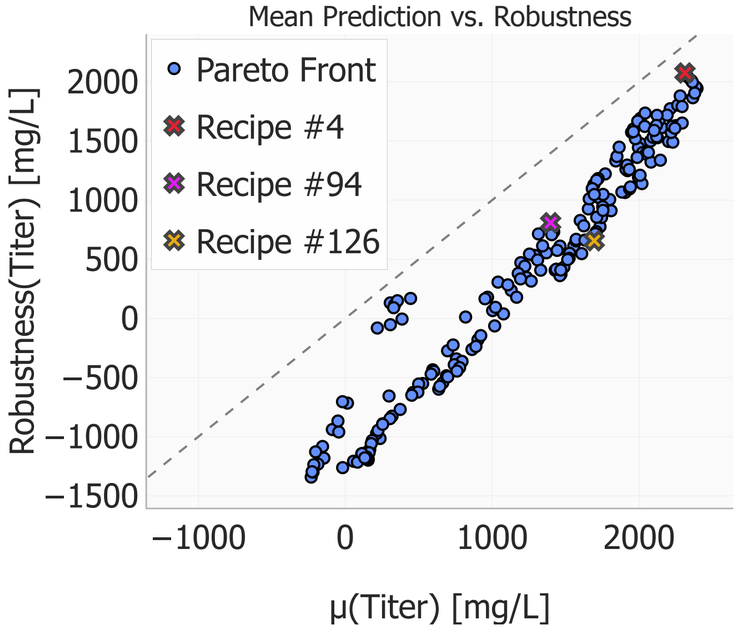
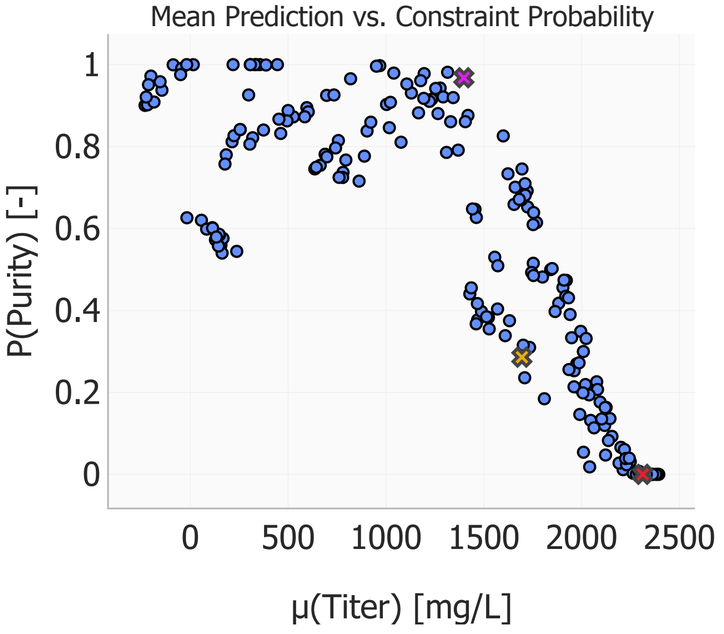
Iteration 2


Mean Prediction vs. Standard Deviation
σ(Titer) [mg/L]
700
600
500
400
300
200
100
0
500
1000
1500
2000
2500
μ(Titer) [mg/L]


Mean Prediction vs. Robustness
Robustness(Titer) [mg/L]
Pareto Front
Recipe #4
Recipe #94
Recipe #126
2000
1500
1000
500
0
−500
−1000
−1500
−1000
0
1000
2000
μ(Titer) [mg/L]


Mean Prediction vs. Constraint Probability
P(Purity) [-]
1
0.8
0.6
0.4
0.2
0
0
500
1000
1500
2000
2500
μ(Titer) [mg/L]